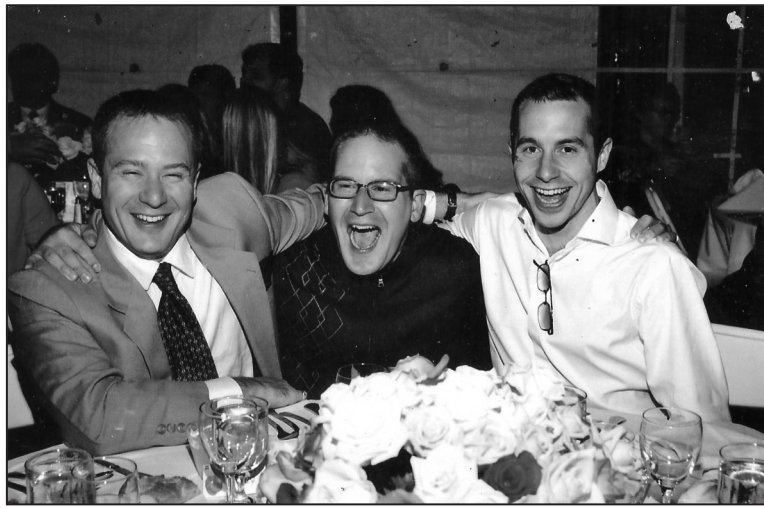


Dedication

For My Three Sons
James, Christopher, Michael



and My Mother
Wanda

"Be glad you have troubles, they strengthen your character."

